

2.6 The Tool Menu	2-16
Jogging.....	2-16
Show Program Flow <F7>.....	2-18
2.7 The Data Menu	2-18
Events	2-20
I/O Mapper	2-21
Registers	2-22
Variables	2-24
2.8 The Status Menu.....	2-25
Diagnostic Log.....	2-25
Drives	2-26
Drives on Ring.....	2-26
System	2-26
Tasks.....	2-27
2.9 The Options Menu.....	2-28
2.10 The Help Menu.....	2-29

3 Monitoring and Diagnostic 3-1

3.1 System Diagnostics - Codes and Message	3-1
3.2 Status Messages (001-199)	3-3
001 Initializing System.....	3-3
002 Parameter Mode.....	3-3
003 Initializing Drives.....	3-3
004 System is Ready.....	3-3
005 Manual Mode.....	3-3
006 Automatic Mode: ABCD	3-4
007 Program Running: ABCD	3-4
008 Single-Stepping: ABCD	3-4
009 Select Parameter Mode to Continue	3-4
010 Breakpoint Reached: ABCD.....	3-4
011 Waiting for PLC	3-4
3.3 Simulation Status messages (012-017)	3-5
012 Simulation: Parameter Mode.....	3-5
013 Simulation: Manual Mode.....	3-5
014 Simulation: Automatic Mode: ABCD.....	3-5
015 Simulation: Program Running: ABCD	3-5
016 Simulation: Single-Stepping: ABCD	3-6
017 Simulation: Breakpoint Reached: ABCD	3-6
3.4 Warning Messages (201-399).....	3-7
201 Invalid jog type or axis selected	3-8
202 Drive D is not ready.....	3-8
204 SERCOS Ring was disconnected	3-8
205 Parameter transfer warning in Task A.....	3-9

206 Battery is low: replace it soon.....	3-9
207 Axis D position limit reached	3-9
3.5 Shutdown Messages (400 - 599)	3-10
400 Emergency Stop	3-10
401 SERCOS Controller Error: DD	3-10
402 SERCOS Config. Error: see ext. diag. or	3-11
404 Invalid Switch into Phase D	3-11
405 Phase D: Drive did not respond	3-11
407 Drive D Phase 3 Switch Error.....	3-12
408 SERCOS Controller is in test mode	3-13
409 SERCOS Disconnect Error	3-13
411 Drive D Phase 4 Switch Error.....	3-13
412 No drives were found on ring	3-14
413 I-O board was not found.....	3-15
414 Parameters were lost	3-16
415 Drive D was not found	3-16
416 Invalid Instruction at XXXX.....	3-17
417 SYSTEM ERROR: pSOS #XXXX	3-17
418 No program is active	3-17
419 Invalid Program File	3-17
420 Drive D Shutdown Error	3-18
421 User Program Stack Overflow.....	3-18
422 Parameter transfer error in Task A	3-18
423 Unimplemented Instruction	3-19
425 Instruction Error: see Task A diag.....	3-19
426 Drive D is not ready.....	3-19
427 Calc: invalid table index D	3-20
428 Calc: division by zero.....	3-20
429 Calc: too many operands	3-21
430 Calc instruction: invalid operator	3-21
431 Calc error: see Task A diag.....	3-21
432 Calc: too many nested expressions	3-21
433 Setup instruction outside of a task	3-22
434 Axis D configured more than once	3-22
435 Axis D not assigned to a task.....	3-22
436 General Compiler Error: XXXX	3-22
438 Invalid Axis Selected: D.....	3-23
439 Invalid Motion Type: D.....	3-23
440 I-O Transfer Error: see task diag.	3-23
441 DMA error while reading from local RAM.....	3-24
442 DMA error while reading from VME address.....	3-24
443 DMA error while writing to local RAM	3-24
444 DMA error while writing to VME address.....	3-24

446 DMA Time-out Error	3-25
447 VME SYSFAIL Detected	3-25
448 VME Communication Handshake Error (D)	3-25
449 VME Bus Error	3-25
450 Event D: invalid event type	3-26
451 Invalid event number D	3-26
452 More than D event timers armed.....	3-26
453 Homing param. transfer error: D	3-26
454 Axis D homing not complete	3-27
455 Invalid VME Data Transfer Class	3-27
456 Invalid VME Address	3-27
457 Table Bounds Error During VME Read	3-27
458 Table Bounds Error During VME Write	3-28
459 Axis D target position out of bounds.....	3-28
460 Invalid program D from binary inputs	3-28
463 Ratio command: invalid ratio	3-29
464 Can't activate while program running	3-30
465 Drive D config. error, see ext. diag, or	3-30
467 Invalid ELS Master Option.....	3-31
468 ELS adjustment out of bounds	3-31
469 Axis D accel <= 0 or > maximum	3-31
470 Axis D velocity > maximum	3-32
471 Invalid VME Base Address Page: 0XXXXX.....	3-32
472 VME Event Trigger Rejected.....	3-32
473 VME Event Trigger For Unit D Failed.....	3-32
474 Drive D cyclic data size too large	3-33
475 Axis D capture already configured	3-33
476 Axis D: Real Time Bit Setup Error.....	3-33
477 Axis D: probe edge not configured	3-34
478 Calc: operand out of range.....	3-34
481 Event D is already armed	3-34
482 Checksum Error in Program	3-35
483 Parameter Init. Error: see Task A diag.....	3-35
484 CLC SYSTEM ERROR	3-35
485 SERCOS I/O: too many registers configured.....	3-36
486 SERCOS Device D is not a drive	3-36
487 Cam D is invalid or not stored	3-36
488 Cam Error: See Task A diag.	3-36
489 More than D cam axes selected.....	3-37
490 System Memory Allocation Error.....	3-37
491 PC Communication Handshake Error	3-37
492 Programs were lost	3-38
493 Data was restored from Flash	3-38

494 Sequencer init. error: see task T diag	3-38
495 Sequencer error: see task T diag.....	3-39
496 Can't Execute this Instruction from an Event	3-39
497 Limit switch config. error, see ext. diag	3-39
498 Drive D Shutdown Warning	3-40
499 Axis number D not supported in this version.....	3-40
500 Axis D is not referenced	3-40
501 Drive D communications error.....	3-41
502 ELS and cams not supported in this version.....	3-41
504 Communication Timeout	3-41
505 Axis D is not configured.....	3-42
506 I-O Mapper initialization error	3-42
507 Option Card Power Supply Error	3-42
508 User Watchdog Timeout	3-43
509 CLC System Timing Error D.....	3-44
510 ELS Master Synchronization Error	3-44
514 CLC SYSTEM ERROR D.....	3-44
515 PLC Communication Error D.....	3-45
3.6 Fatal System Errors	3-46
3.7 Communication Error Codes and Messages	3-46
!01 SERCOS Error Code # xxxx (xxxx = Error code)	3-46
!02 Invalid Parameter Number	3-46
!03 Data is Read Only	3-46
!04 Write Protected in this mode/phase	3-46
!05 Greater than maximum value.....	3-46
!06 Less than minimum value	3-46
!07 Data is Invalid.....	3-46
!08 Drive was not found.....	3-46
!09 Drive not ready for communication	3-47
!10 Drive is not responding.....	3-47
!11 Service channel is not open	3-47
!12 Invalid Command Class	3-47
!13 Checksum Error: xx (xx= checksum that CLC calculated)	3-47
!14 Invalid Command Subclass.....	3-47
!15 Invalid Parameter Set.....	3-47
!16 List already in progress	3-47
!17 Invalid Sequence Number.....	3-47
!18 List has not started.....	3-47
!19 List is finished.....	3-48
!20 Parameter is a List	3-48
!21 Parameter is not a List	3-48
!22 Invalid Variable Number	3-48
!23 Insufficient program space.....	3-48

!24 Maximum number of files exceeded	3-48
!25 Invalid program header	3-48
!26 Checksum Error in Program	3-48
!27 Invalid Program Handle	3-48
!28 Function not Implemented.....	3-49
!29 Program not found on CLC	3-49
!30 Invalid I/O Register or Bit Number	3-49
!31 Invalid Table Index	3-49
!32 Communication Port Error.....	3-49
!33 Invalid Data Format.....	3-49
!34 Active program can't be deleted.....	3-49
!35 Parameter mode is required.....	3-49
!36 Invalid Event Number	3-49
!37 Invalid Event Function	3-49
!38 Program file version mismatch.....	3-50
!39 Can't activate while program running	3-50
!40 No programs are active.....	3-50
!41 System Error: pSOS #XXXX.....	3-50
!42 Mapper: invalid operator.....	3-50
!43 Mapper: too many operations.....	3-50
!44 Mapper: invalid register	3-50
!45 Mapper: invalid bit or mask	3-50
!46 Mapper: register is read-only.....	3-50
!47 Invalid Unit Number.....	3-50
!48 VME Bus Error	3-51
!49 VME Communication Handshake Error (D)	3-51
!50 Invalid Download Block	3-51
!51 Unit D: Invalid VME Base Address Page	3-51
!52 Invalid Axis	3-51
!53 Waiting for service channel.....	3-51
!54 List or String is too short	3-51
!55 List or String is too long.....	3-51
!56 PC Communication Handshake Error	3-52
!57 I/O Mapper: Max file size on CLC Exceeded	3-52
!58 Cannot store cam: already active for axis D	3-52
!59 SERCOS handshake/busy timeout	3-52
!60 Executable program is too large (ddK).....	3-52
!61 System Memory Allocation Error.....	3-52
!62 Cam X data is < 0 or greater than 360.....	3-52
!63 X-Column does not start at 0 or end at 360	3-52
!64 Not supported in user prog file version 1.1	3-52
!65 Sequencer: invalid sequence (D)	3-53
!66 Sequencer: invalid step (D)	3-53

!67 Invalid function number (D)	3-53
!68 Function D not accessible in a step	3-53
!69 Too many functions are used (D)	3-53
!70 Maximum steps per sequence exceeded (D)	3-53
!71 Maximum functions per step exceeded (D)	3-53
!72 Program does not include a PLS	3-53
!73 Invalid ABS or REL point index (D)	3-54
!74 Error in command execution	3-54
!75 Comm. port buffer overflow	3-54
!77 Can't save sequencer while it is running	3-54
!78 Service channel in use	3-54
!79 PID block number does not exist	3-54
!80 IBS: Invalid Object Number	3-54
!81 IBS: Invalid Mapping(s)	3-54
!82 Write protected by password	3-54
3.8 Drive Errors	3-55

4 CLC DDE Server 4-1

4.1 Dynamic Data Exchange	4-1
The Dynamic Data Exchange Server	4-1
Dynamic Data Exchange Interface	4-2
4.2 The Communication Servers Main Window	4-3
Settings Menu - CLC Server Configuration	4-4
Settings Menu - Serial Communications	4-6
Settings Menu - VME Communications	4-7
Settings Menu - PC Bus Communications	4-8
Settings Menu - P2 Bus Communications	4-9
DDE Conversations	4-11
4.3 AT Modem Configuration Dialog	4-13
4.4 SERVER Topic Name	4-14

5 Human Machine VisualMotion Interfaces 5-1

5.1 BTC06 Teach Pendant	5-1
5.2 BTC06 Features	5-2
Enclosure, Controls and Display Elements	5-2
Hardware Components	5-2
BG Test Certifications	5-2
5.3 Optional Features	5-3
Override, Hand-Wheel	5-3
Emergency Shut-Off	5-3
Live-Man Switch	5-3
5.4 Safety Concept	5-4
5.5 BTC06 Connections	5-5